

High Density Polyethylene

Blown Film

Product Description:

HDPE 003F46 is a High Density Polyethylene manufactured using Nova Chemical's Sclairtech Solution Polymerization Technology with following features:

- Good processability
- Low gel content

Recommended Applications:

HDPE 003F46 is recommended for following applications

- Co-Extrusion films
- Liners
- General purpose extrusion blow molding

Typical Properties:

Tested Properties	Test Method	UOM	Values*
Resin Properties			
Melt Flow Index (190°C & 2.16 Kg)	ASTM D 1238	gm/10 min	0.35
Density @ 23°C	ASTM D 1505	gm/cm ³	0.946
Mechanical Properties			
Tensile Strength @ Yield (50 mm/min) MD/TD	ASTM D 882	MPa	28/25
Ultimate Tensile Strength (50 mm/min) MD/TD	ASTM D 882	MPa	45/40
Elongation at Break(50 mm/min) MD/TD	ASTM D 882	%	800/950
Dart Impact Strength (38mm dart,66cm height)	ASTM D 1709	g/μ	2.2
Tear Strength	ASTM D 1922	g/μ	0.4/0.45

* Typical values not to be construed as specification limits. Values may change without any prior notice.

* Mechanical Properties tested on 40μ film made with 0.75mm die gap & 2.75 BUR.

Recommended Processing Temperature: 170– 220 °C

Packaging Information:

This material is packed and available in raffia bags with net content of 25.0 Kg only. The raffia bags used conforms to the minimum strength requirements of BIS, however, customer shall take due care while handling the bag. Prolonged exposure of these bags to sunlight may deteriorate the bag's performance and cause spillage and wastage. IOCL does not warranty loss of material due to poor material handling practices.

Regulatory Information:

HDPE 003F46 meets "Specification for Polyethylene for safe use in contact with Foodstuff, Pharmaceuticals and Drinking water" as per IS: 10146-1982. It also confirms to the positive list of constituents as per IS: 10141-1982. The grade and Additives incorporated meets with FDA: CFR Title21, 177.1520, Olefin Polymers.

Storage & Handling:

Prevent HDPE Material from direct exposure to sunlight & heat to avoid quality deterioration. The storage location should be dry, dust free and the storage temperature should not exceed 50°C. Non - compliance to these precautionary measures can lead to degradation.

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Registered Office Address →
G-9, Aliyavar Jung Marg,
Bandra (East), Mumbai – 400051
Maharashtra, India.

Contact Address →
Product Application and Development Center (PADC),
Near Panipat Naphtha Cracker Complex,
Village – Baljattan, Panipat – 132140, Haryana, India

Contact Details →
Tel : +91-180-2526702, 2526704
Fax : +91-180-2528689
Web : <https://propel.indianoil.in>